

## Installation instructions

**i** Refer to installation use and maintenance manual for more information.  
Available user manual at link <http://www.everelettronica.it/manhw.html>



## 2 Axis brushless servo drive technical data:

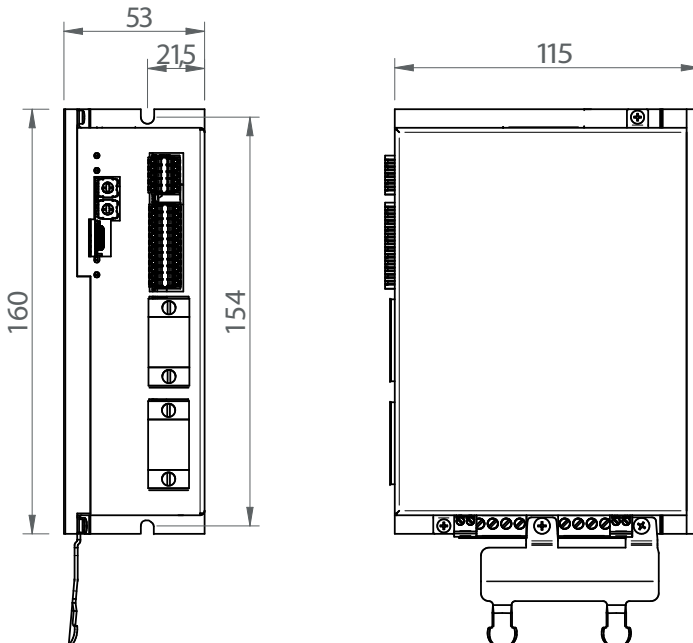
- DC power supply: 24 ± 80 Vdc
- DC logic supply: 24 Vdc (mandatory and isolated)
- Phase current: up to 7 Arms for each motor (peak of 10Arms for 2s max)
- Motor power: up to 560W for each motor
- Chopper frequency: ultrasonic 40KHz
- Protections against: over current, over/under voltage, overheating, short circuit between motor phase-to phase and phase-to-ground
- Powerlink communication interfaces
- Incremental Encoder (isolated): 5V Differential (RS422) or Single-Ended (TTL/CMOS) (AW5D3560R4T2-30 model)
- Absolute Encoder (isolated): 5V Endat2.2 or BiSS-C or SSI interface (AW5D3560R4T2-35 model)
- Resolver Interface (isolated) (AW5D3560R4T2-34 model)
- PTC Temperature Sensor input for each motor
- USB Service interface for programming and real time debugging
- Safe Torque Off (STO) inputs (opto-coupled)
- 8 digital inputs (opto-coupled)
- 4 digital outputs (opto-coupled)
- 2 analog inputs (isolated)
- 2 analog outputs (isolated)
- Dimensions: 160 x 115 x 53 mm (without connectors)
- Protection degree: IP20
- Pollution degree: 2
- Category C3 following standard EN 61800-3
- Working temperature: 5°C + 40°C
- Storage temperature: -25°C + 55°C
- Humidity: 5% + 85% not condensing

**VANADIO**  
AC - SERVO - DRIVES

error  
less  
servo  
efficient  
**else**  
technology  
by Ever Elettronica

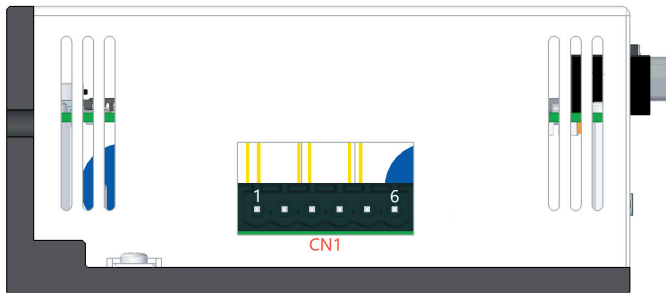
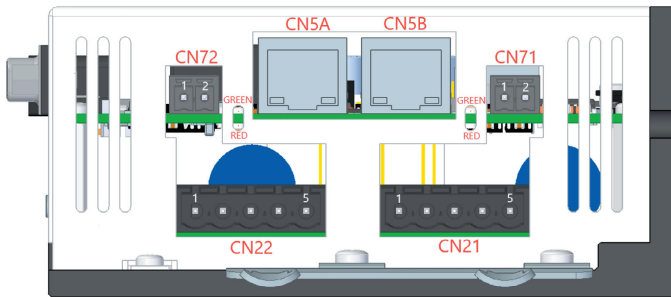
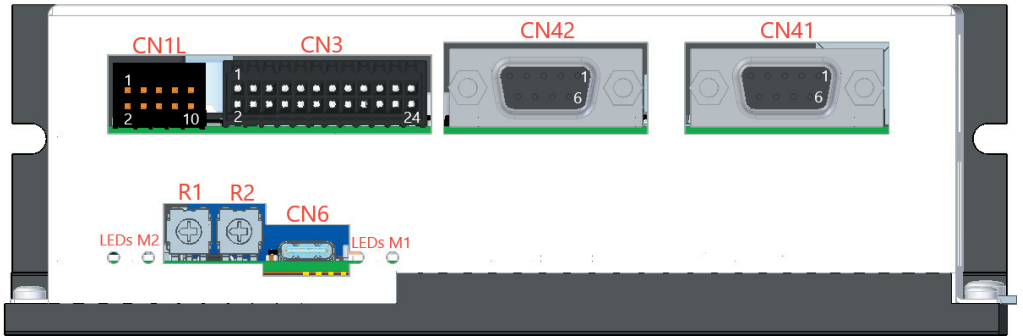
ETHERNET   
**POWERLINK**

## Mechanical data

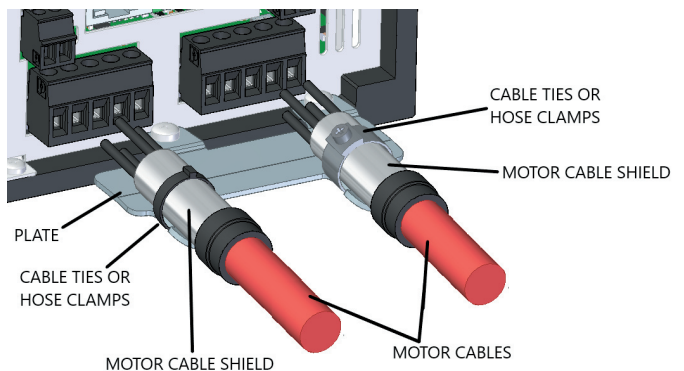


# System connections

Connectors:



**This plate must be used to fix motor cable and to connect shield of the motor cable to PE using cable ties or hose clamps.**

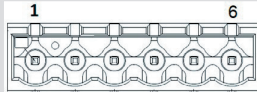


# System connection

## CN1: Power supply

6 positions, pitch 5.08mm, PCB header connector

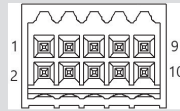
CN1.1	VIN	PWR_IN	Positive DC power supply input
CN1.2	VIN	PWR_IN	Positive DC power supply input
CN1.3	PGND	PWR_IN	Negative DC power supply input
CN1.4	PGND	PWR_IN	Negative DC power supply input
CN1.5	N.C.		Not connected
CN1.6	PE		Protective Earth input



## CN1L: Logic Supply & STO

10 positions, pitch 2.54mm double row, PCB header connector

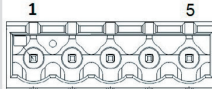
CN1L.1	24VDC_IN	PWR_IN	24Vdc logic supply input
CN1L.2	VSS_IN	PWR_IN	VSS logic supply input
CN1L.3	24VDC_OUT	PWR_OUT	24Vdc output
CN1L.4	VSS_OUT	PWR_OUT	VSS output
CN1L.5	24VDC_OUT	PWR_OUT	24Vdc output
CN1L.6	VSS_OUT	PWR_OUT	VSS output
CN1L.7	STO1+	DIG_IN	STO1 positive input side
CN1L.8	STO1-	DIG_IN	STO1 negative input side
CN1L.9	STO+2	DIG_IN	STO2 positive input side
CN1L.10	STO-2	DIG_IN	STO2 negative input side



## CN21: Motor M1 connection

5 positions, pitch 5.08mm, PCB header connector

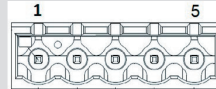
CN21.1	Phase U	PWR_OUT	Motor M1 output phase U
CN21.2	Phase V	PWR_OUT	Motor M1 output phase V
CN21.3	Phase W	PWR_OUT	Motor M1 output phase W
CN21.4	N.C.		Not connected
CN21.5	PE_M1		Motor M1 protective Earth input



## CN22: Motor M2 connection

5 positions, pitch 5.08mm, PCB header connector

CN22.1	Phase U	PWR_OUT	Motor M2 output phase U
CN22.2	Phase V	PWR_OUT	Motor M2 output phase V
CN22.3	Phase W	PWR_OUT	Motor M2 output phase W
CN22.4	N.C.		Not connected
CN22.5	PE_M2		Motor M2 protective Earth input



## CN71: Temperature sensor M1

2 positions, pitch 3.81mm, PCB header connector

CN71.1	T_MOT	AN_IN	PTC sensor analog input
CN71.2	0V	AN_IN	Reference ground for PTC sensor



**Connect a PTC sensor KTY 83-110**



## CN72: Temperature sensor M2

2 positions, pitch 3.81mm, PCB header connector

CN72.1	T_MOT	AN_IN	PTC sensor analog input
CN72.2	0V	AN_IN	Reference ground for PTC sensor



**Connect a PTC sensor KTY 83-110**

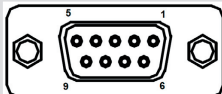


## CN41: Feedback M1 input connection

9 positions, D-SUB Female, PCB header connector

Type	Incremental encoder	Resolver	Absolute encoder
CN41.1	+5V	N.C.	+5V
CN41.2	N.C.	N.C.	N.C.
CN41.3	ENCZ+	SIN+	N.C.
CN41.4	ENCB+	COS-	DATA+
CN41.5	ENCA+	REF+	CLK+
CN41.6	0V	N.C.	0V
CN41.7	ENCZ-	SIN-	N.C.
CN41.8	ENCB-	COS+	DATA-
CN41.9	ENCA-	REF-	CLK-

Chassis Cable shield connection

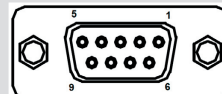


## CN42: Feedback M2 input connection

9 positions, D-SUB Female, PCB header connector

Type	Incremental encoder	Resolver	Absolute encoder
CN42.1	+5V	N.C.	+5V
CN42.2	N.C.	N.C.	N.C.
CN42.3	ENCZ+	SIN+	N.C.
CN42.4	ENCB+	COS-	DATA+
CN42.5	ENCA+	REF+	CLK+
CN42.6	0V	N.C.	0V
CN42.7	ENCZ-	SIN-	N.C.
CN42.8	ENCB-	COS+	DATA-
CN42.9	ENCA-	REF-	CLK-

Chassis Cable shield connection

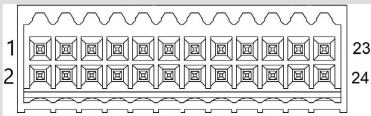


# System connections

## CN3: Inputs and Outputs

24 positions, pitch 2.54mm double row, PCB header connector

CN3.1	VSS_OUT	PWR_OUT	VSS output
CN3.2	VSS_OUT	PWR_OUT	VSS output
CN3.3	OUT0_M2	DIG_OUT	Digital output OUT0 M2
CN3.4	OUT1_M2	DIG_OUT	Digital output OUT1 M2
CN3.5	OUT0_M1	DIG_OUT	Digital output OUT0 M1
CN3.6	OUT1_M1	DIG_OUT	Digital output OUT1 M1
CN3.7	COM_IN	PWR_IN	Common reference input
CN3.8	COM_IN	PWR_IN	Common reference input
CN3.9	IN3_M2	DIG_IN	Digital input IN3 M2
CN3.10	IN2_M2	DIG_IN	Digital input IN2 M2
CN3.11	IN1_M2	DIG_IN	Digital input IN1 M2
CN3.12	IN0_M2	DIG_IN	Digital input IN0 M2
CN3.13	IN3_M1	DIG_IN	Digital input IN3 M1
CN3.14	IN2_M1	DIG_IN	Digital input IN2 M1
CN3.15	IN1_M1	DIG_IN	Digital input IN1 M1
CN3.16	IN0_M1	DIG_IN	Digital input IN0 M1
CN3.17	OUT_AN1	AN_OUT	Analog output 1
CN3.18	AVSS	AN_OUT	Reference for analog output 1
CN3.19	OUT_AN0	AN_OUT	Analog output 0
CN3.20	AVSS	AN_OUT	Reference for analog output 0
CN3.21	IN_AN1+	AN_IN	Analog input 1 positive side
CN3.22	IN_AN1-	AN_IN	Analog input 1 negative side
CN3.23	IN_AN0+	AN_IN	Analog input 0 positive side
CN3.24	IN_AN0-	AN_IN	Analog input 0 negative side



## CN6: USB Service Interface

USB 2.0 Type C, PCB header connector

This connection is possible only with software provided by Ever Electronica.

Kit code: **USBC\_SERV0EE-1M**



Not isolated!!



## CN5A and CN5B: POWERLINK Interface

RJ45 connectors

Dual RJ45 connectors (P1 - P2)  
100BASE-TX (100Mb/sec) ports  
Accept standard Ethernet cable (CAT5 or higher)



CN5A (P0)



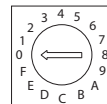
CN5B (P1)

## Roto-Switches settings

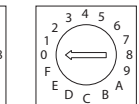
### Powerlink Node ID Selection (Hexadecimal Value)

R1 x 16 (MSD)	0	0	0	0	...	2	2	...	F	F			
R2 x 1 (LSD)	0	1	2	3	...	C	D	...	E	F			
<b>Node ID #</b>	<b>SW settings (default)</b>				1	2	3	...	44	45	...	254	255

x 16  
(MSD)  
R1



x 1  
(LSD)  
R2



R1 (MSD): Most Significant Digit that must be multiplied per 16.

R2 (LSD): Least Significant Digit that must be multiplied per 1.

Example: 5C

R1 = 5 ----> 5x16 = 80

R2 = C ----> 12x1 = 12

Powerlink Node ID = 92

## Powerlink Leds

BS (Green) and BE (Red) Leds configuration as reported in POWERLINK specification.  
Refer to Software manual for more details.

# Working Status (LEDs)

	Visualization status	Description
1	Green ON	Correct functioning
2	Green Blinking	Enable OFF, current zero
6	Yellow ON - Red OFF	Missing setting of Inominal
7	Yellow Blinking (500ms) - Red OFF	Warning: connect with USB and check with software
8	Red ON	Protection: Motor is in open phase condition
9	Red Blinking (200ms)	Current protection
10	Red ON (1sec) + Yellow 1 Blink	Under/Over voltage protection
11	Red ON (1sec) + Yellow 3 Blink	Thermal protection
12	Red ON (1sec) + Yellow 4 Blink	Motor Feedback Error
13	Red ON (1sec) + Yellow 6 Blink	Motor Current Regulation is out of range
14	Red ON (1sec) + Yellow 7 Blink	eePLC User Protection (generated by setting bit #0 of eePLC_User_Settings)



**NOTE: Drive could be considered in a correct status if leds Red and Yellow are all OFF.**

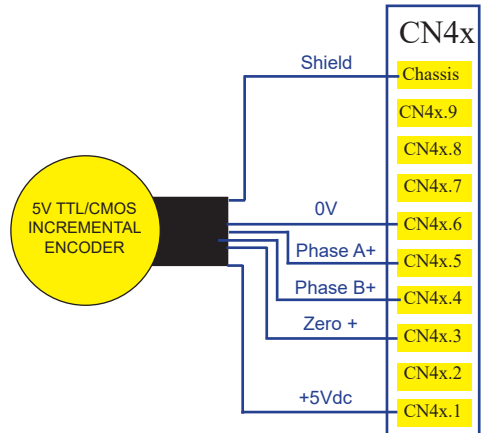
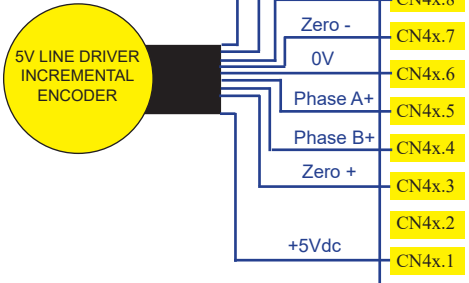
*In general:*

- Led Red indicates an alarm or a drive protection
- Led Yellow indicates a warning

## Incremental Encoder, Absolute Encoder and Resolver input connection (isolated)

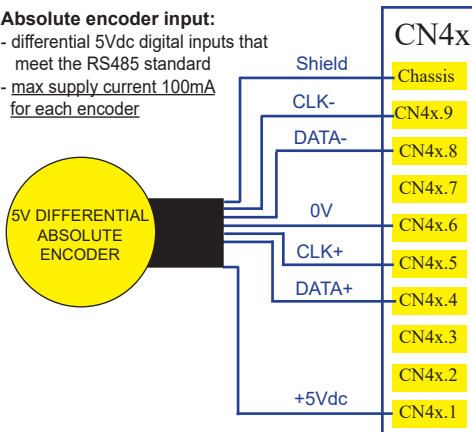
### Incremental encoder inputs:

- differential 5Vdc that meet the RS422 standard
- single-ended 5Vdc TTL/CMOS
- max supply current 100mA for each encoder

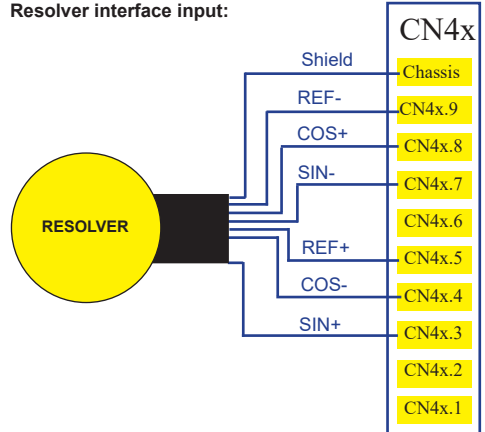


### Absolute encoder input:

- differential 5Vdc digital inputs that meet the RS485 standard
- max supply current 100mA for each encoder

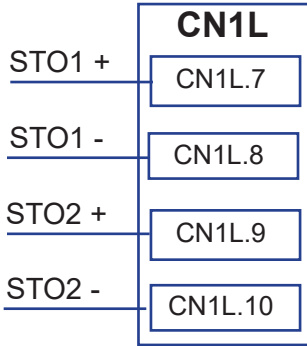


### Resolver interface input:



## Safe Torque Off inputs (STO)

2 terminals, 24V compatible (optoisolated)



STO1	STO2	Drive Status	Motor Status
+24Vdc	+24Vdc	Enable	SW controlled
+24Vdc	Not connected	Disable	Stop for inertia
Not connected	+24Vdc	Disable	Stop for inertia
Not connected	Not connected	Disable	Stop for inertia

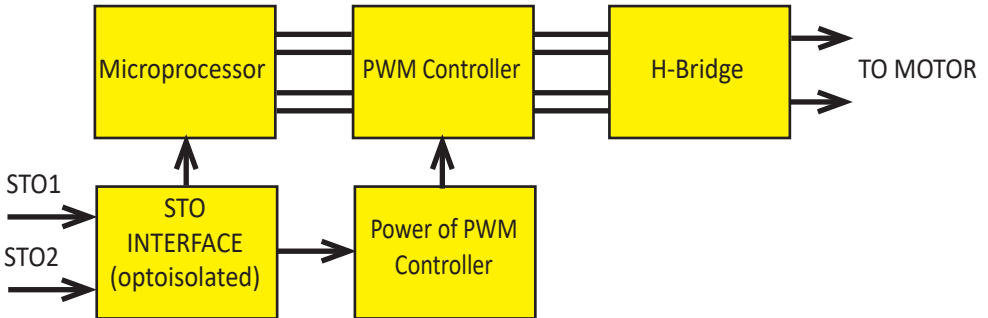


**STO inputs are optoisolated.**

### Safety specifications

Safety function	STO	Safe Torque Off
Category	4	In accordance with EN ISO 13849-1
Performance Level	PLe	In accordance with EN ISO 13849-1
Safety Integrity Level	SIL3	In accordance with EN ISO 13849-1 table 3
DC <sub>avg</sub> [%]	99	Average Diagnostic Coverage
PFH <sub>D</sub> [1/h]	$7,04 \times 10^{-9}$	Probability of dangerous failure per hour
T Service Life [Years]	20	In accordance with EN ISO 13849-1
Type test	<b>The STO function has NOT be certified by an independent testing body.</b>	

Principle of operation:



The drive has a safety feature that is designed to provide the Safe Torque Off (STO) function as defined in IEC 61800-5-2. Two input signals are provided which, when not connected, prevent the upper and lower devices in the PWM outputs from being operated by the digital control core. This provides a positive OFF capability that cannot be overridden by the control firmware, or associated hardware components. When both STO signals are activated (current is flowing in the input diodes of the optocouplers), the control core will be able to control the on/off state of the PWM outputs.



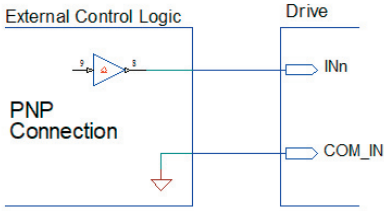
If not using the STO feature, the interface must be connected to an external +24Vdc supply in order to enable the drive.



If a drive in operation mode is disabled by STO signal, it immediately finishes producing torque but the motor continues to run by inertia until it can stop.

## Digital inputs connection (opto-coupled)

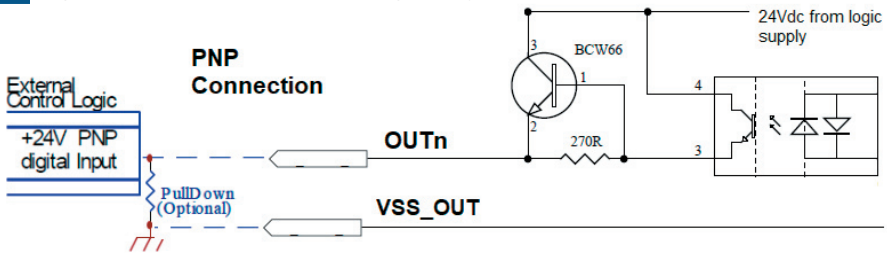
**i** 24V PNP type,  $F_{max} = 1\text{kHz}$



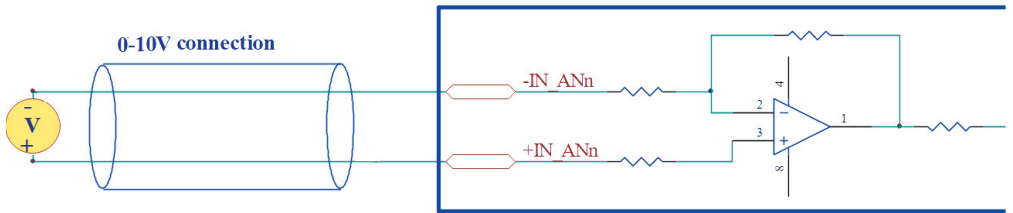
Characteristics	MIN.	MAX.	Unit
Supply voltage	19	24	Vdc
Inputs frequency	--	1	kHz
Threshold switching voltage	10	--	Vdc
Current at 24 Vdc	--	10	mA

## Digital outputs connection (opto-coupled)

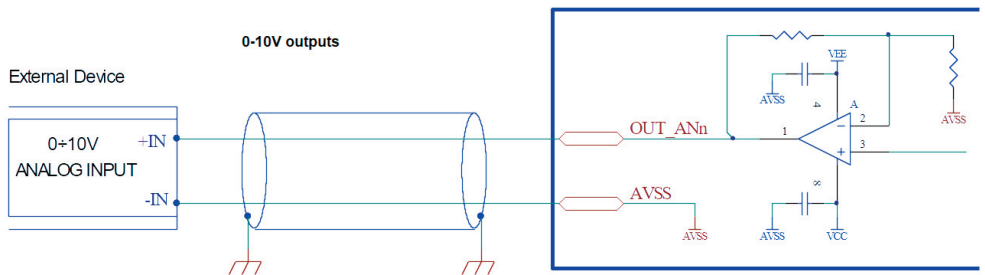
**i** 24Vdc PNP,  $I_{OUTmax} = 100\text{mA}$ ,  $F_{max} = 1\text{kHz}$   
 Digital outputs are supplied from 24 Vdc logic supply



## Analog inputs connection (isolated)



## Analog outputs connection (isolated)



## Mating connectors

Connector	Description
CN1	Phoenix 1758830
CN1L	Dinkle 0156-1B10-BK
CN21 & CN22	Phoenix 1758814
CN3	Dinkle 0156-1B24-BK
CN41 & CN42	D-SUB 9P Male
CN5A/B	Ethernet standard cables (CAT5 or higher)
CN6	USB 2.0 Type-C
CN71 & CN72	Phoenix 1827635

## Cables section

Function	Cable	
	Minimum	Maximum
Power supply and PE	0.20 mm <sup>2</sup> (AWG24)	2.50 mm <sup>2</sup> (AWG12)
Motors outputs	0.20 mm <sup>2</sup> (AWG24)	2.50 mm <sup>2</sup> (AWG12)
Logic supply	0.14 mm <sup>2</sup> (AWG26)	0.50 mm <sup>2</sup> (AWG20)
Feedback input	0.20 mm <sup>2</sup> (AWG24)	0.50 mm <sup>2</sup> (AWG20)
Digital Inputs / Outputs & STO	0.14 mm <sup>2</sup> (AWG26)	0.50 mm <sup>2</sup> (AWG20)
Powerlink interfaces	Ethernet standard cables CAT5 or higher	

## Verify the installation

- Check all connection: power supply and inputs/outputs
- Make sure all settings right for the application.
- Make sure the power supply is suitable for the drive.
- If possible, remove the load from the motor shaft to avoid that wrong movements cause damage.
- Enable the current to the motor and verify the applied torque.
- Enable a movement of some steps and verify if the rotation direction is the desired one.
- Disconnect the power supply, connect the load on the motor and check the full functionality.

## Analysis of malfunctions



**When any of the following situations occur, the drive is placed in a fault condition.**

DEFECT	CAUSE	ACTION
Intervention of the thermal protection.	Can be caused by a heavy working cycle or a high current in the motor.	Improve the drive cooling by natural or fan air flow. Consider to use a motor with a higher torque vs current rating.
Intervention of the current protection.	Short circuit on the motor powering stage(s) of the drive.	Check motor windings and cables to remove the short circuits replacing faulty cables or motor if necessary.
Intervention of the over/under voltage protection.	Supply voltage out of range	Check the value for the supply voltage
Open phase motor protection.	Motor windings to drive not proper connection.	Check motor cables and connections to the drive.



**When any of the following situations occur, the drive doesn't work and isn't placed in an error condition.**

DEFECT	CAUSE	ACTION
Noisy motor movement with vibrations.	Can be caused by a lack of power supply to a phase of the motor or a poor regulation of the winding currents.	Check the cables and connections of the motor and/or change the motor speed to avoid a resonance region.
The external fuse on the power supply of the drive is burned.	Can be caused by a wrong connection of the power supply.	Connect the power supply correctly and replace the fuse.
At high speed, the motor torque is not enough.	Can be due to a "self-limitation" of motor current and torque.	Increase the motor current (always within the limits), increase the supply voltage, change motor connection from series to parallel.

**EVER Elettronica**  
 Via del Commercio, 2/4 - 9/11  
 Loc. San Grato Z. I  
 26900 - L O D I - Italy  
 Phone +39 0371 412318 - Fax +39 0371 412367  
 email: infoever@everelettronica.it  
 web: www.everelettronica.it

